

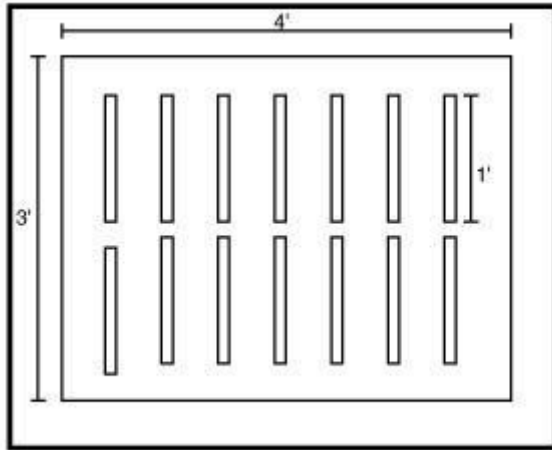


Directions for Substrate and Mirror Preparation

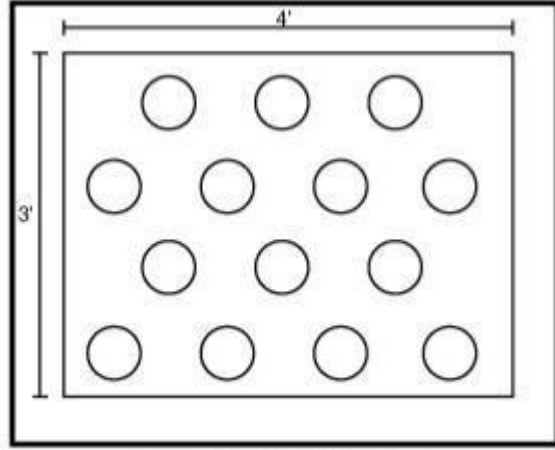
1. Do not use Bohle Xtragrip on acrylic mirror, vinyl safety backing, a painted surface, wall covering.
2. For best adhesion, the mirror, substrate, and mastic should be at room temperature (72°F, 22°C).
3. Make sure mirror and substrate are free of dust, clean and dry. On non-porous substrates, such as glass, tile, or metal, sealing is not necessary. Painted surfaces should be sanded through to the original surface and the substrate cleaned and sealed where the mastic is to be applied. Wall coverings should be removed and the substrate cleaned and sealed where the mastic is to be applied.
4. Support mirror at the bottom for at least 24/48hrs.

Directions for use of Bohle Xtragrip Mirror Adhesive

1. Apply Bohle Xtragrip directly to the silvered back of the mirror or substrate in vertical beads or mounds. Do not apply mastic too close to the edge, to prevent "squeeze out". Place the beads or mounds so space will be left between them when the mirror is installed. Each vertical bead should be approximately 13mm in width with a **minimum** of one bead for every foot 30.5cm of mirror. Each "blob" of Bohle Xtragrip should be approximately 38mm in diameter with a **minimum** of one mound for every .0929 square meters of mirror.
2. Press mirror firmly in place, making good contact between the mirror, mastic and substrate. Each vertical bead should spread to approximately 51mm in width and each mound should spread to a pat approximately 89mm in diameter. The mastic needs air circulation to cure properly. At room temperature, Bohle Xtragrip will cure to approximately 80% strength in 48 hours. Curing time will depend on temperature, humidity, type of substrate, and amount of air that can reach the mastic.
3. With **minimum** coverage, one cartridge of Bohle Xtragrip will install approximately 1.9 square meters of mirror.
4. Any clean up can be done with mineral spirits.
5. For ceiling applications or for technical questions not covered in our directions, please contact Bohle UK Ltd 0161 342 1100 or by e-mail info@bohle.ltd.uk



Application Using Beads



Application Using Pats

WARRANTY DISCLAIMER

Please refer to Bohle Terms & Conditions of sale – printed in our current catalogue. Alternatively, a copy is available on request.

Follow instructions carefully and refer to packaging.